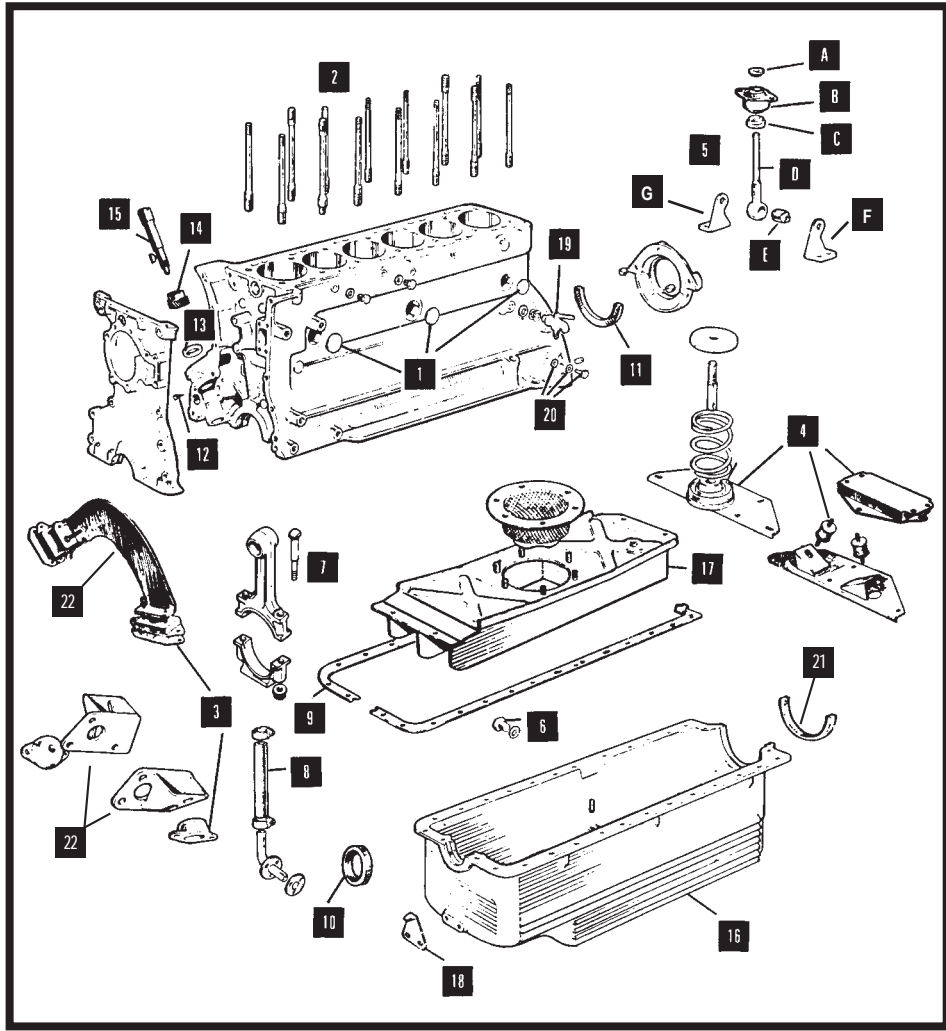


# ENGINE BLOCK & MOUNTINGS



ENGINE MOUNTINGS		Item 3
MODEL	PART No	QTY PER VEHICLE
EARLY XK 120	C428	2
ALL OTHER XK	C18556	4
6 CYL 'E' TYPE	C18556	2
V12 'E' TYPE	C34911	2
XJ6 2.8, 3.4, 4.2 (non AC)	C31116	2
XJ6 2.8, 3.4, 4.2 (with AC)	C31116/1	2
XJ12/XJS 5.3	C36745	2
XJS 3.6	JLM1222 RH JLM1008 LH	1 1

\* All part numbers are for rubberised mountings. Steel brackets are also available.

GEARBOX MOUNTINGS		Item 4
MODEL	PART No	QTY PER VEHICLE
XK 120 EARLY	C478	1
XK 120 LATE	C4304	2
XK 140/150 WITH O-DRIVE	C8398	1
3.8 'E' TYPE EARLY	C12677	2
3.8 'E' TYPE LATE & 4.2 'E' TYPE	C12265 CBC2517 C12299 Spring	1 2 1
V12 'E' TYPE	CAC3227 CBC2517 C12299 Spring	2 1 1
XJ6 S1/2 Std/O.D.	C32461 CAC3227 CBC2517 C12298 (Std) Spring C12299 (O.D.) Spring	2 1 1 1 1
XJS Pre HE Std	C32461 CAC3227 C12299 Spring	2 1 1
XJ6/12 Models 12/35 XJS Pre HE Model 12	CAC3227 CBC2517 C12298 (2.8) Spring C12299 (4.2) Spring C19988 (5.3) Spring	1 2 1 1 1
XJ6 S2/3 3.4 Models 65/66	CAC3227 CBC2517 C12298 Spring	1 2 1
XJ6 S2/3 4.2 Models 65/66	C32461 CAC3227 C12298 Spring	2 1 1
XJS Pre HE (GM400) XJ12 S3, XJS HE	CAC3227 CBC2517 CAC2327/1 Spring	1 1 1
XJS 3.6 UP TO 1987	CAC3227 CAC4617/1 C45902 Spring (Auto) CAC8959/1 Spring (Manual)	1 1 1 1
XJS 3.6 1987 ON (Manual & Auto)	CAC9343 CBC1883 CBC1324 CBC4744 Outer Spring CBC4745 Inner Spring	1 1 1 1 1 1

\* All part numbers are for rubberised mountings. Steel brackets are also available.

CORE PLUGS		Item 1
MODEL	PART No	QTY PER VEHICLE
XK 120/140/150 & 3.8 'E' TYPE	C315 C317	7 1
4.2 'E' TYPE UPTO 7R1914 & 7R35388	C16862/2 C16862/8	1 6
4.2 'E' TYPE FROM 7R1915 & 7R35389	C16862/2 C16862/5 C16862/8	1 4 9
XJ6 2.8	C317 C16862/2 C16862/8	2 1 6 or 9
XJ6 3.4 EARLY LATE	C317 C16862/2 C16862/3 C16862/5 C16862/8	2 2 1 2 9
XJ6 4.2 EARLY	C317 C16862/2 C16862/5 C16862/8	2 1 2 9
XJ6 4.2 LATE	C16862/2 C16862/5 C16862/8	3 2 9
XJS 3.6	C16862/3	6

HEAD STUDS		Item 2
MODEL	PART No	QTY PER VEHICLE
ALL 6 CYL PRE 69 MODELS WITHOUT LIFTING BKTS.	C29035 C2270	13 1
ALL 6 CYL PRE 69 MODELS WITH LIFTING BKTS.	C29035 C23609 C23610	10 3 1
4.2 'E' TYPE FROM 7R1915 & 7R35389	C29032 C29033 C29034 C29035	1 6 3 4
ALL V12	C32331 C32680 C32535 C32332 C32534 C32679	4 12 10 4 10 12
XJ6 2.8	C29035 C23609 C23610	10 2 2
XJ6 3.4	C39312 C39313	10 4
XJ6 4.2	C29033 C29035 C38073 C42355	7 3 3 1
XJS 3.6	EAC4744	14

# ENGINE BLOCK & MOUNTINGS cont'd

ENGINE STABILIZER		Item 5
MODEL	PART No	QTY PER VEHICLE
ALL 6 CYL 'E' TYPE	C11607 A	1
	C20217 B	1
	C11688 C	1
	C12890 D	1
	C10940 E	1
	C14922 F	1
	C14923 G	1

SUMP PLUG		Item 6
MODEL	PART No	QTY PER VEHICLE
ALL MODELS EXCEPT XJS 3.6	C23435 Plug	1
	C2296/1 Washer	1
XJS 3.6	EAC3972 Plug EAC3964 Washer	1 1

CON ROD BOLT		Item 7
MODEL	PART No	QTY PER VEHICLE
ALL 6 CYL	C32344 Bolt	12
	EAC5541 Nut	12
ALL V12 E S1/2 XJ12	C33271 Bolt	24
	EAC5541 Nut	24
S3 XJ12, XJS HE	C43809 Bolt	24
	EAC5541 Nut	24
XJS 3.6	EAC1027 Bolt	12
	EAC5541 Nut	12

OIL RETURN PIPE		Item 8
MODEL	PART No	QTY PER VEHICLE
XK 150	C12382 Pipe	1
	XKJUB00 Clip	2
3.8 & 4.2 'E' TYPE	C15949 Pipe	1
	XKJUB00 Clip	2
XJ6 2.8/3.4/4.2	C40077	1

SUMP GASKET		Item 9
MODEL	PART No	QTY PER VEHICLE
ALL 6 CYL (KIT)	XKE33	1
ALL V12	EAC7252	1

FRONT CRANK SEAL		Item 10
MODEL	PART No	QTY PER VEHICLE
XK 120	C2306	1PR.
ALL OTHER 6 CYL	EAC8815	1
ALL V12	C30002	1
XJS 3.6	EAC7954	1

REAR CRANK SEAL		Item 11
MODEL	PART No	QTY PER VEHICLE
XK 120	C2302	1
ALL OTHER 6 CYL	C19654	2
ALL V12	C19654	2
XJS 3.6	EAC4974	1

FILTER GAUZE		Item 12
MODEL	PART No	QTY PER VEHICLE
MOST 6 CYL	C13457	1.

DISTRIBUTOR SEAL		Item 13
MODEL	PART No	QTY PER VEHICLE
MOST 6 CYL	C2430	1
ALL V12	JS407	1

DISTRIBUTOR GEAR		Item 14
MODEL	PART No	QTY PER VEHICLE
ALL 6 CYL	C2152	1
ALL 12 CYL	AEU1723	1
XJS 3.6	EAC4674	1

DIST. DRIVE SHAFT		Item 15
MODEL	PART No	QTY PER VEHICLE
ALL 6 CYL	C8646	1
ALL V12	C38421	1

SUMP		Item 16
MODEL	PART No	QTY PER VEHICLE
LATE 3.8 'E' TYPE & 4.2 'E' TYPE	C24457	1
V12 'E' TYPE	C33138	1
XJ6 2.8/3.4/4.2	EAC1254	1
	EAC1961 (Exhaust cat. cars only)	1
XJ12, XJS 5.3 ALL MODELS	C35573	1
XJS 3.6	EAC4460	1

SUMP BAFFLE		Item 17
MODEL	PART No	QTY PER VEHICLE
LATE 3.8 'E' TYPE & 4.2 'E' TYPE	C16741	1
XJ6 S1/2	C33639	1
XJ6 S3	EAC1958	1
XJ12 S1/2/3 XJS 5.3 ALL MODELS	C35567	1
XJS 3.6	EAC5164	1

TIMING POINTER		Item 18
MODEL	PART No	QTY PER VEHICLE
4.2 'E' TYPE	C23228	1
V12 'E' TYPE	C34492	1
ALL 6 CYL XJ	C29369	1
ALL 12 CYL XJ/XJS	C37355	1
XJS 3.6	EAC6811	1
	EAC4920 (Disc)	1

DRAIN TAP		Item 19
MODEL	PART No	QTY PER VEHICLE
ALL MODELS EXCEPT XJS 3.6	C2354 Tap	1
	C2296/3 Washer	1
XJS 3.6	EAC3972 Tap	1
	EAC3964 Washer	1

OIL PIPE BANJO		Item 20
MODEL	PART No	QTY PER VEHICLE
ALL 6 CYL	C5846 Bolt	3
	C4146 Washer	6
V12 'E' TYPE UP TO 7S 7377	C5846 Bolt	2
	C4146 Washer	4
	C29652 Bolt	1
	C2296/3 Washer	2
V12 'E' TYPE FROM 7S 7377	C29652 Bolt	3
	C2296/3 Washer	6
XJ12 S1/2/3, XJS 5.3	C5846 Bolt	2
	C4146 Washer	4
	C29652 Bolt	2
	C2296/3 Washer	4

REAR SUMP SEAL		Item 21
MODEL	PART No	QTY PER VEHICLE
XK 120	C2302	1
ALL 6 CYL UPTO XJ6	C16315	1
XJ6	C36499	1

ENGINE MOUNTING BRACKETS		Item 22
MODEL	PART No	QTY PER VEHICLE
XK120 EARLY	C6805	1
XK120 LATE	C6256 RHF	1
	C6255 LHF	1
	4022XK RHR	1
	4021XK LHR	1
XK140 EARLY	C7589 RHF	1
	C7590 LHF	1
	C4467 RHR	1
	C4468 LHR	1
XK140 LATE	C8783 RHF	1
	C8784 LHF	1
	C4467 RHR	1
	C4468 LHR	1
XK150	C8783 RHF	1
	C8784 LHF	1
	C12948 RHR	1
	C12949 LHR	1
6CYL E-TYPE	C15850 RH	1
	C15849 LH	1
V12 E-TYPE	C39064 RH	1
	C39065 LH	1
	C33694 RH	1
	C33695 LH	1

MAIN BEARING CAP TAB WASHER		Not Illustrated
MODEL	PART No	QTY PER VEHICLE
ALL 6 CYL	C21171	10
ALL 12 CYL	C28082	14